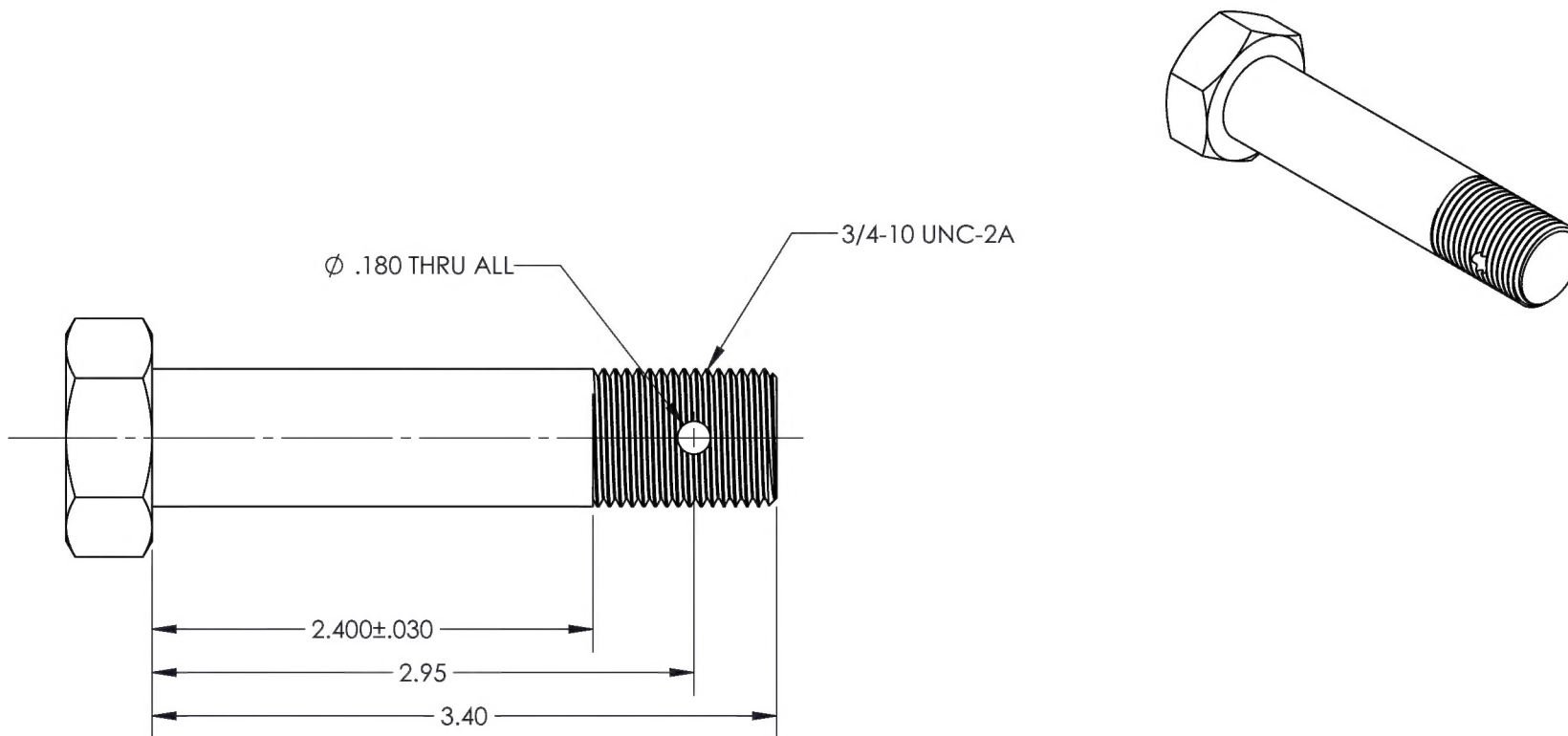


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D HOLE POSITION FROM 3.08 TO 2.95.	8/8/2013	JAG	
1A	14-0147	CH'D TITLEBLOCK WAS RED BARN IS DART. CH'D B/O WAS 3/4-16 X 4-1/2 MCMASTER-CARR #91257A879 IS 3/4-10 UNC MCMASTER-CARR #91257A852. CH'D DIM WAS (3/4-16) IS (3/4-10 UNC).	9/11/2014	DJN	GE
2	15-0236	CH'D DIMS WAS 2.60 IS 2.400 ±.030. WAS (3/4-10 UNC) IS 3/4-10 UNC-2A. CH'D B/O INFO WAS 3/4-10 UNC X 4-1/2 #91257A852 IS 3/4-10 UNC X 4-3/4 #91257A854.	9/21/2015	DPD	JAG



DART AEROSPACE	
TITLE LIFTING BOLT	
DWG NO. 4.5NR-70A	REV 2
MAT'L STEEL	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 7/12/2013
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-70A	1	LIFTING BOLT	STEEL	3/4-10 UNC X 4-3/4 (MCMASTER-CARR #91257A854) MODIFIED